

Our equipment

Our big machine parc allows a high flexibility and capacity provision for our customers and partners, whether in one or multiple shift work.

Cutting	4 gate shears, 3 circular saws, laser cutting and water-jet cutting with partners
Laser / Punching	2 laser-punching-center Trumpf FMC 6000 L
Punching	9 CNC-(revolver)punching equipments, 10 eccentric presses, 6 disengaging equipments
Levelling, Deburring	2 (sheet metal)levelling machines, 1 continuous-water-flow deburring machine, 4 deburring machines, 1 slide grinding vibrator with dryer
Folding	44 folding presses, 14 of them CNC-controlled
Round bending	2 round bending machines
Spot-welding	13 spot welding machines and various spotwelding tongs
Bolt-welding	2 CNC-bolt-welding machines, 2 coordinate-bolt-welding machines
Riveting, Drilling, Thread cutting	6 riveting machines/clinch equipment, 1 radial riveting machine, 14 bench- and support drilling machines, 6 threading machines
Welding, Grinding	2 CNC YAG-Laser for welding, 23 welding facilities, various band/hand grinding equipment
Surface treatment area	1 CNC YAG-Laser for laser inscription and 1 CNC engraving machine inhouse, galvanic surface treatment / wet painting / powder coating/screen printing with partners
Refining	1 ultrasonic parts washer, 1 components washing equipment
Assembling	assembly lines
Control	1 measuring machine
Delivery	3 delivery vans