

MAN-US

General manufacturing tolerances

(if any other manufacturing tolerances are defined by the customer)

Length measures

Material	Plate thickness	Length measure (mm)	Manufacturing tolerance (mm)
ST 12.03, ST 14.03, ST 12.03ZIN, AZ 150 ALMG 1, AL 99,5	0,5 - 1,5 mm	0 - 150 151 - 300 301 - 500 501 - 1000	± 0,20 ± 0,20 ± 0,30 ± 0,40
	2,0 mm	0 - 150 151 - 300 301 - 500 501 - 1000	± 0,25 ± 0,30 ± 0,40 ± 0,50
	2,5 - 3,0 mm	0 - 150 151 - 300 301 - 1000	± 0,30 ± 0,40 ± 0,50
1.4301, 1.4435 1.4016	0,5 - 1,5 mm	0 - 150 151 - 300 301 - 500 501 - 1000	± 0,20 ± 0,20 ± 0,30 ± 0,50
	2,0 mm	0 - 150 151 - 300 301 - 500 501 - 1000	± 0,25 ± 0,35 ± 0,40 ± 0,50

Angle

Angle	± 15'	= ± 0,4 mm per 100 mm length
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Remarks:

- More precise tolerances are definitely possible if necessary!